This brief provides a general overview of the **Safety Data Sheet** requirements in the Hazard Communication Standard OSHA's 29 CFR 1910.1200(g) and Appendix D of 29 CFR 1910.1200).

Section 1 ~ Identification			
Identity (As Used On Label and List) B4128 Soy Away	Date Prepared: 04-09-2018		
Company Information: OMEGA INDUSTRIAL SUPPLY, INC	Emergency Telephone Number: 1-800-424-9300		
Address (Number, Street, Suite/Apt#) 1133 W 27 ST	Telephone Number for Information: 1-800-571-7347		
(City, State, and Zip Code) CHEYENNE, WY 82001	Signature of Prepare (Optional) REGULATORY DEPT.		

Section 2 ~ Hazard(s) Identification

Classification Flam. Liq. 4 H227 Full text of H-phrases: See section 16

Skin Irrit. 2 H315 Skin Sens. 1 H317

Symbols Signal Word: Warning

Hazards Statements (GHS-US)

Combustible liquid. Causes skin irritation. May cause an allergic skin reaction.

Keep away from heat, open flames, sparks. - No smoking. Avoid breathing vapors, spray, mist. Wash hands thoroughly after handling.

Precautionary Statements (GHS-US)

Contaminated work clothing must not be allowed out of the workplace. Wear eye protection, protective gloves. If on skin: Wash with plenty of water. Specific treatment (see first aid section on this label). If skin irritation occurs: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Take off contaminated clothing and wash it before reuse. In case of fire: Use ABC-powder to extinguish. Store in a well-ventilated place. Keep cool. Dispose of contents/container to an

approved waste disposal plant Unknown acute toxicity (GHS-US) Not applicable.

Section 3 ~ Composition/Information on Ingredients

Substances: Not applicable.					
Mixture:					
Components (Specific Chemical Identity, Common Name(s))	CAS No.	OSHA PEL	ACGIH TLV	GHS-US Classification	%(Wt.)
D-limonene	5989-27-5			Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	5 – 10%
1-methyl-2-pyrrolidone	872-50-4			Flam. Liq. 4, H227 Skin Irrit. 2, H315 STOT SE 3, H335	2 – 4%

Full Text of H-Phrase: See section 16 Section 4 ~ First Aid Measures

Eyes — Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist.

Skin—Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.

Inhalation — Allow victim to breathe fresh air. Allow the victim to rest.

Ingestion — Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Most important symptoms and effects, both acute and delayed— Not expected to present a significant hazard under anticipated conditions of normal use.

Indication of any immediate medical attention and special treatment needed—Treat symptomatically

Section 5 ~ Fire Fighting Measures

Suitable Extinguishing Media - Foam, dry powder, carbon dioxide, water spray, sand.

Unsuitable Extinguishing Media - Do not use a heavy water stream.

Reactivity – Stable under normal conditions.

Firefighting Instructions – Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.

 $\textbf{Protection During Firefighting} - Do \ not \ enter \ fire \ area \ without \ proper \ protective \ equipment, \ inducing \ respiratory \ protection.$

Section 6 ~ Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures

For Non-Emergency Personnel - Evacuate unnecessary personnel

For Emergency Responders - Equip clean-up crew with proper protection. Ventilate area.

Environmental Precautions - Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

Methods and Material for Containment And Cleaning Up – Dam up liquid spill. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

Reference to other sections - See heading 8. Exposure controls and personal protection.

Section 7 ~ Handling and Storage

Precautions for Safe Handling — Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.

Storage Conditions — Keep only in the original container in a cool, well ventilated place away from heat sources. Keep container closed when not in use.

Incompatible Products — Strong bases, strong acids.

Incompatible Materials — Sources of ignition. Direct sunlight

Section 8 ~ Exposure Controls/Personal Protection

Control Parameters:

SOY AWAY 1-methyl-2-pyrrolidone (872-50-4) D-limonene (5989-27-5)

ACGIH Not applicable Not applicable Not applicable
OSHA Not applicable Not applicable Not applicable
Appropriate engineering controls/ventilation – Not listed.



Hand Protection- Wear protective gloves. Respiratory Protection – Wear appropriate mask

Eye/face protection- Chemical goggles or safety glasses. Other- Do not eat, drink or smoke during use

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Section 9 ~ Physical Chemical Properties					
Boiling Point	N/D	Specific Gravity	N/D		
Relative Vapor density at 20 °C	N/D	Melting/Freezing Point	N/D		
Relative Density	N/D	Relative Evaporation rate (butylacetate=1)	N/D		
Water: Solubility in water of	•1-methyl-2-pyrrolidone: Complete • butyl glycolether: Complete • nonylphenoxypoly(ethyleneoxy) ethanol: soluble				
component(s) of the mixture:	• D-limonene: insoluble				
Appearance and Odor— Colorless liquid wi	th characteristic odor.	pН	N/D		
Flash Point (Method Used): N/D	Auto - Ignition Temperature: N/D	Lower Flammability Level: N/D	Upper Flammability Level: N/D		

Section 10 ~ Stability and Reactivity

			•			
Stability:	Unstable	Stable 🔀	Conditions to Avoid – Direct sunlight.	Extremely high or low temperatures.	Possible Hazardous Reactions:	Not established.
Incompatibility (Materials to Avoid) – Strong acids, strong bases. Hazardous Decomposition or Byproducts – Carbon monoxide, carbon dioxide.				n dioxide.		
Reactivity — Stable under normal conditions.						

Section 11 ~ Toxicological Information

Acute toxicity: Not classified				
1-methyl-2-pyrrolidone (872-50-4)				
LD50 oral rat	3914 mg/kg (Rat; Equivalent or similar to OECD 401; Literature study; 4150 mg/kg bodyweight; Rat; Experimental value)			
LD50 dermal rat	7000 mg/kg (Rat; Literature study)			
LD50 dermal rabbit	8000 mg/kg (Rabbit; Literature study; Equivalent or similar to OECD 402; >5000 mg/kg bodyweight; Rabbit; Experimental value)			
LC50 inhalation rat (mg/l)	> 5.1 mg/l/4h (Rat; Experimental value)			
ATE US (oral)	3914.000 mg/kg bodyweight			
ATE US (dermal)	7000.000 mg/kg bodyweight			
D-limonene (5989-27-5)				
LD50 oral rat	4400 mg/kg bodyweight (Rat; OECD 423: Acute Oral Toxicity – Acute Toxic Class Method; Literature study; > 2000 mg/kg bodyweight; Rat; Read-across)			
LD50 dermal rabbit	> 5000 mg/kg bodyweight (Rabbit; Weight of evidence; Equivalent or similar to OECD 402)			
ATE US (oral) 4400.000 mg/kg bodyweight				
OT 4 4 4 4 4				

Skin corrosion/irritation: Causes skin irritation. Serious eye damage/irritation: Not classified **Respiratory or skin sensitization:** May cause an allergic skin reaction. Germ cell mutagenicity: Not classified Carcinogenicity: Not classified

D-limonene (5989-27-5)

IARC group

Reproductive Toxicity: Not classified

3 - Not classifiable

Specific target organ toxicity (single exposure): Not classified

Specific target organ toxicity (repeated exposure): Not classified

Aspiration Hazard: Not classified

Potential adverse human health effects and symptoms: Based on available data, the classification criteria are not met

Section 12 ~ Ecological Information

Toxicity: No additional information available.			
1-methyl-2-pyrrolidone (872-50-4)			
LC50 fish 1	3048 mg/l (96 h; Salmo gairdneri (Oncorhynchus mykiss); Cool water)		
EC50 Daphnia 1	4897 mg/l (48 h; Daphnia magna)		
LC50 fish 2	832 mg/l (96 h; Lepomis macrochirus; Warm water)		
EC50 Daphnia 2	4655 mg/l (Gammarus sp.)		
Threshold limit algae 1	> 500 mg/l (Scenedesmus subspicatus)		
Threshold limit algae 2	600.5 mg/l (72 h; Desmodesmus subspicatus; Growth rate)		
D-limonene (5989-27-5)			
LC50 fish 1	720 µg/l (96 h; Pimephales promelas; Lethal)		
EC50 Daphnia 1	0.36 mg/l (48 h; Daphnia magna; GLP)		
LC50 fish 2	702 µg/l (96 h; Pimephales promelas)		
Threshold limit algae 1	150 mg/l (72 h; Desmodesmus subspicatus; GLP)		
Threshold limit algae 2	2.62 mg/l (72 h; Desmodesmus subspicatus)		

SOY AWAY

Persistence and degradability: Not established. **Bioaccumulative Potential:** Not established.

1-METHYL-2-PYRROLIDONE (872-50-4)

Persistence and degradability: Readily biodegradable in water. Inherently biodegradable. Biodegradable in the soil. Photodegradation in the air. Not established.

Biochemical oxygen demand (BOD): $1.07 \text{ g O}_2/\text{g substance}.$ Chemical oxygen demand (COD): 1.56 g O₂/g substance ThOD: 1.9 g O₂/g substance BOD (% of ThOD): 0.56 % ThOD

Log Pow: -0.73 - -0.46 (Experimental value) **Bioaccumulative Ponteial:** Not bioaccumulative. Not established.

Mobility in soil: Surface tension 0.407 N/m

D-LIMONENE (5989-27-5)

Persistence and degradability: Readily biodegradable in water. Forming sediments in water. Adsorbs into the soil. Not established

ThOD: 3.29 g O₂/g substance

BCF fish 1 864.8 - 1022 (Pisces; Fresh weight)

4.38 (Experimental value; OECD 117: Partition Coefficient (n-octanol/water), HPLC method; 37 °C)

Log Pow: Potential for bioaccumulation ($4 \ge Log Kow \le 5$). Not established. Bioaccumulative potential:

Effects on global warming: No known ecological damage caused by this product

Other information: Avoid release to the environment

Section 13 ~ Disposal Considerations

Waste Disposal Recommendations — Dispose in a safe manner in accordance with local/national regulations

Ecology - waste materials — Avoid release to the environment

Section 14 ~ Transport Information

US Depart. of T	Transportation (DOT)	Water Transportation (IMDG)		Air Transportation (IATA)	
Proper Shipping Name	e: Not regulated	Proper Shipping Name:	No additional information available	Proper Shipping Name:	No additional information available
Hazard Class:	-	Hazard Class:	-	Hazard Class:	-
UN Number:	-	UN Number:	-	UN Number:	-
Packing Group:	-	Environmental Hazards Wa	ter: -	Packing Group:	-
Other information	No supplementary informati	on available		•	

Section 15 ~ Regulatory Information

US Federal Regulations

SOY AWAY - Not listed, on the United States TSCA (Toxic Substances Control Act) inventory.

All components of this product are listed, or excluded from listings, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory. Chemical(s) subject to the reporting requirements of section 313 or Title III of the superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

1-METHYL-2-PYRROLIDONE (872-50-4) 2 - 4

Listed on United States SARA Section 313

CANADA: No additional information available

EU-Regulations: No additional information available.

Classification according to Regulation (EC) No. 1272/2008 [CLP]: No additional information available

Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]: Not classified

National Regulations: No additional information available

US State Regulations: California Proposition 65 - This product contains, or may contain, trace quantities of a substance(s) known to the state of California to cause cancer and/or reproductive toxicity.

1-METHYL-2-PYRROLIDONE (872-50-4)

U.S. California Proposition 65 Carcinogens List: No

U.S. California Proposition 65 Developmental Toxicity: Yes

U.S. California Proposition 65 Reproductive Toxicity - Female: No

U.S. California Proposition 65 -Reproductive Toxicity – Male: No

No significance risk level (NSRL): 3200

1-METHYL-2-PYRROLIDONE (872-50-4): US. – New Jersey – Right to Know Hazardous Substance List.

Section 16 ~ Other Information

Section to Other 1	mormanon					
Full Text of H-phrases;						
Aquatic Acute 1	Hazardous to the aquatic en	nvironment — Acute Hazard, Ca	legory 1			
Aquatic Chronic 1	Hazardous to the aquatic er	nvironment — Chronic Hazard, C	Category 1			
Flam. Liq. 3	Flammable liquids, Catego	ry 3				
Flam. Liq. 4	Flammable liquids, Catego	ry 4				
Skin Irrit. 2	Skin corrosion/irritation, C	ategory 2				
Skin Sens. 1	Sensitization — Skin, cate	gory 1				
STOT SE 3	Specific target organ toxici	ty — Single exposure, Category	3, Respiratory tract irritation			
H226	Flammable liquid and vapo	or				
H227	Combustible liquid					
H315	Causes skin irritation					
H317	May cause an allergic skin	reaction				
H335	May cause respiratory irrita	May cause respiratory irritation				
H400	Very toxic to aquatic life	Very toxic to aquatic life				
H410	Very toxic to aquatic life w	rith long lasting effects				
	NFPA	HMIS	Key	y		
HEALTH	1	1	4=	Severe		
FLAMMABILITY	2	2	3=	Serious		
REACTIVITY	1	1	2=	Moderate		
OTHER/PROTECTION	-	В	1=	Slight		

DISCLAMER: No representation or warranty, either expressed or implied, of merchantability, fitness for a particular purpose, or of any other nature, is made with respect to information concerning the product referred to in this document. The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, it is impossible to foresee every health effect or exposure risk incurred by the use of this product. All chemicals present some degree of hazard and should be used with caution. The information and recommendations contained herein are presented in good faith. The user should review this information in conjunction with their knowledge of the application intended to determine the suitability of this product for such purpose. In no event will the supplier be responsible for any damages of any nature whatsoever, resulting from the use, reliance upon, or the misuse of this information. Furthermore, it is the direct responsibility of the user to comply with all applicable regulations governing the use and disposal of this material.

B= Safety glasses, Gloves

Minimal